



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4775-041
Job Sheet 176035



Part No: D4775-041

Job Qty: 4 ea

Part Name: Strut Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/16/18

Job Tracking No:

Due Date: 4/27/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV C SHEET 1 IPP REV:A 13.02.28 NEW ISSUE DD VERF:JFS IPP REV:B 13.08.26 PB1 DD
VERF:JLM IPP REV:C 13.09.26 AS PER REV.B DD VERF:JLM IPP REV:D 14.01.10 AS PER REV.C DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	5/28/18	4/27/18	0.00	0.00	Start Up Stores/Pkg-1	6 6	MAY 28 2018
110	Packaging	4 pcs		4/27/18	0.00	0.00	Packaging1-5	6 6	MAY 28 2018
120	Small Fab	4 pcs		4/27/18	0.00	1.66	Small Fab-7	9-89	
130	QC	4 pcs		4/27/18	0.00	0.00	QC5		
140	Packaging	4 pcs		4/27/18	0.00	0.00	Packaging3-2		
150	QC21-SA	4 Ea		4/27/18	0.00	0.00	QC21		

Part Op 120 - 1- APPLY PROSEAL ON D4776-1 STRUT AND ASSEMBLE AS PER DWG A/R PROSEAL
Descriptions: BATCH: 138784 2- ENSURE HELICOIL DOES NOT BLOCK HOLE (SEE NOTE 9)

20 9/18

DAS 9-89
21
9-89 JUN 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-10A	Bolt	8 Ea (2 ea)	90-Start up Operation	5062291
D4775-1	Strut Tube	4 Ea (1 ea)	90-Start up Operation	5065032
D4776-1	Basket Strut Clevis	4 Ea (1 ea)	90-Start up Operation	5064489
D4776-5	Spacer	16 Ea (4 ea)	90-Start up Operation	5074826
D4777-1	Rod End Bearing	4 Ea (1 ea)	90-Start up Operation	5037197
MS21042L3	Nut	8 Ea (2 ea)	90-Start up Operation	5038261
MS21209-F615	Heli-Coil	4 Ea (1 ea)	90-Start up Operation	50749650 50720601



Container No: S075043



Part: D4775 - 041
Job No: 176035
Serial No/Batch: S075043
Revision:
Inspector:

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Date: 05/28/18

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Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3-10A	8	126	4
Allocated Container Detail				
Qty	Container No		Location	Init
1	S055098		st349	_____
3	S056177		st349	_____
D4775-1		4	19	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	s065032		st357	_____
D4776-1		4	8	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S074972		st114	_____
D4776-5		16	80	0
D4777-1		4	30	2
Allocated Container Detail				
Qty	Container No		Location	Init
2	S057199		st115	_____
MS21042L3		8	1,322	4
Allocated Container Detail				
Qty	Container No		Location	Init
4	S074971		st303	_____
MS21209-F615		4	123	8
Allocated Container Detail				
Qty	Container No		Location	Init
3	S074965		ga014	_____
5	s042060		ga014	_____
Part Specifications				
Specifications could not be found.				